



Fix ALL® High Tack: The perfect product if you are in search of a sealant-glue with an EXTREMELY HIGH INITIAL TACK as well as good sealing qualities.

### Features & Benefits

- Extremely High Green Strength = fixed after 1 sec!
- Can be painted immediately after application, even with water-based paints.
- Easy to apply in all conditions
- Bonds even onto humid surfaces
- UV stable
- Does not smell
- Solvent free
- Cures fast
- No primer needed
- 100% transparent

### Technical data

Basis	SMX Hybrid Polymer
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (23°C/50% R.H.)	Ca. 5 min
Curing speed * (23°C/50% R.H.)	3 mm/24h
Hardness**	65 ± 5 Shore A
Density	1,47 g/ml
Elastic recovery (ISO 7389)**	> 75 %
Maximum allowed distortion (ISO 11600)	± 20 %
Max. tension (ISO 37)**	3,20 N/mm <sup>2</sup>
Elasticity modulus 100% (ISO 37)**	2,30 N/mm <sup>2</sup>
Elongation at break (ISO 37)**	400 %
Temperature resistance**	-40 °C → 90 °C
Application temperature	5 °C → 35 °C

\* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. \*\* This information relates to fully cured product.

### Product description

Fix ALL High Tack is a high quality, neutral, elastic, 1-component adhesive sealant based on SMX-Polymer with a very high initial tack. Fix ALL High Tack is a KOMO-certified construction adhesive based on BRL3107.

### Properties

- High initial tack reducing the need for initial support.
- Fast curing
- Good extrudability high shear strength after full cure (no primer)
- Stays elastic after curing and very durable
- Impervious to mould, contains biocide with fungicidal action
- No odour
- Can be painted with water based systems
- Good weather and UV resistance
- Does not contain isocyanates and no silicones
- Good adhesion on slightly moist substrates

### Applications

- Sealing and bonding in the building and construction industry.
- Elastic bonding of panels, profiles and other pieces on the most common substrates (wood, MDF, chipboard, etc).
- Elastic structural bonding in car and container industry.
- Joints in bathrooms and kitchens.

### Shelf life

15 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

### Substrates

Substrates: all usual building substrates, treated wood, metals, PVC, plastics

Nature: rigid, clean, dry or slightly moist, free of dust and grease.

Surface preparation: Porous surfaces in water loaded applications should be primed with Primer 150. Prepare non-porous surfaces with a Soudal activator or cleaner (see Technical Data Sheet).

Not suitable for PE, PP, PTFE (eg Teflon®), bituminous substrates, copper or coppercontaining materials such as bronze and brass.

We recommend a preliminary adhesion and compatibility test on every surface.

### Joint dimensions

Min. width for bonding: 2 mm

Min. width for joints: 5 mm

Max. width for bonding: 10 mm

Max. width for joints: 30 mm

Min. depth for joints: 5 mm

Recommendation sealing jobs: joint width = 2 x joint depth.

